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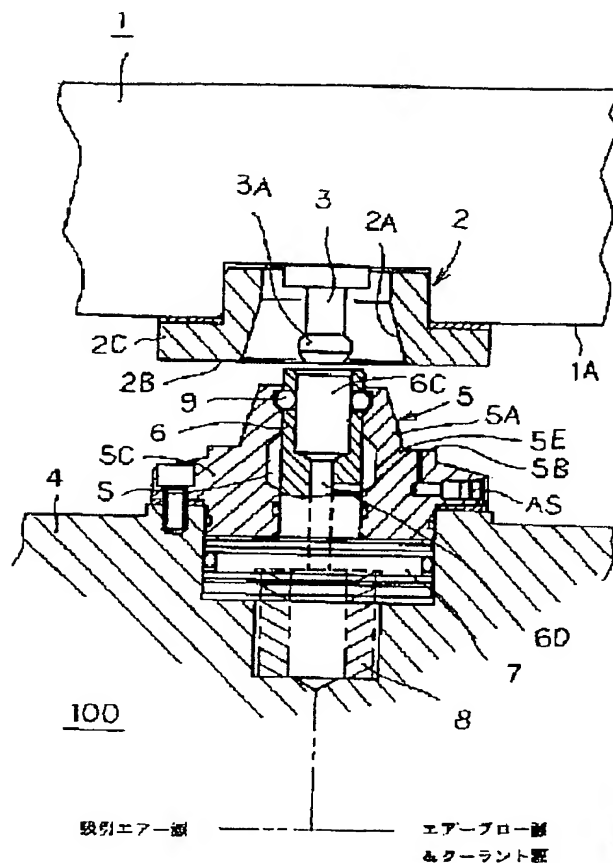
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APPLICANT : SODICK CO LTD;

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TITLE : SEATING DEVICE FOR PALLET OR THE LIKE



ABSTRACT : PURPOSE: To provide a novel seating device for a pallet capable of achieving the highly accurate seating with the end face being closely attached while any play between a taper sleeve and a taper cone is eliminated when the taper cone having a pullstat is pulled into the taper sleeve.

CONSTITUTION: In a seating device 100 of a pallet, a taper socket 2 and a pullstat 3, are fitted to the lower part of a pallet 1, a collet 6 to hold a taper cone 5 similar to the taper socket and the pullstat 3 is provided on a pallet positioning table 4. Conical fitting faces 2A, 5A are provided on the taper socket 2 and the taper cone 5, abutting faces 2B, 5B whose end faces are attached to each other are provided on large diameter side end faces 2C, 5C respectively, and the taper socket 2 and the taper cone 5 are fitted to each other by the conical abutting faces and attached to each other at the end faces.

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